

# Work Order ID 50379

July 13, 2009 12:33:40 PM



Page 1

Item ID: D205-523-013

Accept



Setup Start



Revision ID: A

Stop



Item Name: Heli Rappel, 500lb

Start Date: 7/13/09

Start Qty: 2.00



Cust Item ID:

Required Date: 7/13/09

Req'd Qty: 2.00



Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

DSI9301

Rev A

100

0.00



DC

Document Control

DOCUMENT CONTROL

Memo

Photocopy blue file & type labels as per PPP D205-523-013, CHG 002

09/07/22 0.00

8 09/07/22

110

Pick Kit

0.00



Packaging

Packaging

Memo

0.00

09/17/22 0.00

120

QC4- 100% Inspect kits for completeness

0.00



QC

Quality Control

Memo

0.00

09/14/22 0.00

09/14/22 0.00

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Item ID: D205-523-013

Accept



Setup Start



Revision ID: A

Stop



Item Name: Heli Rappel, 500lb

Start Date: 7/13/09

Start Qty: 2.00

1/10



Cust Item ID:

Required Date: 7/13/09

Req'd Qty: 2.00

Customer:

Reference:

Run Start



Approvals:

Process Plan:

Date:

Tooling:

Date:

Stop



QC:

Date:

SPC (Y/N):

Date:

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

130



Packaging

Packaging

0.00

Memo

0.00

Package as per PPP D205-523-013  
Stock Location: C

Identify and

PC 9/17/03 3 (1)

140



QC

Quality Control

QC21 - Final Inspection - Work Order Release

0.00

Memo

0.00

09/07/23 JF

MF 09-07-23

# Picklist Print

Page 1

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Work Order ID: 50379

Parent Item: D205-523-013RevA

Parent Item Name: Heli Rappel, 500lb

Comments:

Start Date: 7/13/09

Required Date: 7/13/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	--------------------------	---------------	----------------	--------

D205-523-043RevN/A *x1* Manufactured No



Slide Bar Assembly

D2224RevE *x1* Manufactured No



Rappel Anchor

2.0000



*50007 1x*

2.0000



## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

9

17347

0

41052

9

*41052 1x*

D2229RevB *x2* Manufactured No



Doubler

4.0000



## Warehouse

## Loc Qty

## Loc Code

### Location

Main Warehouse

ST

17

33989

7

50015

10

*50015 1x 9/17/23*

*B 6593 1x*

# Picklist Print

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Work Order ID: 50379

Parent Item: D205-523-013RevA

Parent Item Name: Heli Rappel, 500lb


Comments:

Start Date: 7/13/09


Required Date: 7/13/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
AN5-14A <i>x4</i>  Bolt		Purchased	No			110	Each	67.0000	8.0000 <i>y</i>			

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	67	
104547	2	
106166	8	
109282	11	
111605	46	

MS21042L5 <i>x4</i>  Nut		Purchased	No			110	Each	763.0000	8.0000 <i>y</i>			
---	--	-----------	----	--	--	-----	------	----------	-----------------	--	--	--

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	763	
110382	10	
111127	253	
111636	500	

*111605 4x 8/9/22 (1)*

*111127 4x 8/9/22 (1)*

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Shop Packet Print

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# Picklist Print

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Work Order ID: 50379

Parent Item: D205-523-013RevA

Parent Item Name: Heli Rappel, 500lb


Comments:

Start Date: 7/13/09

Required Date: 7/13/09

Start Qty: 2.00

Required Qty: 2.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
S AN960JD516 		Purchased	No			110	Each	1,548.000	16.0000	8		
Washer												

<u>Warehouse</u>	<u>Loc Qty</u>	<u>Loc Code</u>
<u>Location</u>		
Main Warehouse		
ST	1548	
100564	2	
106167	6	
107534	34	
107959	43	
108246	46	
108672	2	
109059	49	
109752	22	
110363	46	
110523	57	
111279	241	
112082	1000	

7/1/22 75 FX PO 9/7/22

**25.4 WEIGHT AND BALANCE**

Installation	Weight	LATERAL		LONGITUDINAL	
		Arm	Moment	Arm	Moment
D205-523-013	3.5 lb 1.59 kg	±34.5 in ±0.876 m	±120.75 in-lb ±1.39 m-kg	116.8 in 2.97 m	408.8 in-lb 4.72 m-kg

**25.5 PARTS LIST**

-013	-023	-043	Part No.	Description
X			D205-523-013	HELI-RAPPEL™ INSTALLATION
	X		D205-523-023	300 HOUR INSPECTION KIT
1		X	D205-523-043	SLIDE BAR ASSEMBLY
		1	D3011-1	RAPPEL SLIDE BAR
		2	33116	STUD FITTING
	2	2	MS21042L6	NUT (OR MS21042-6)
	2	2	AN960JD616	WASHER
	2	2	D3012-1	DECAL
	2	2	D3012-3	DECAL
	2	2	D3012-5	DECAL
1			D2224	RAPPEL ANCHOR
2			D2229	DOUBLER
4	4		AN5-14A	BOLT
8	8		AN960JD516	WASHER
4	4		MS21042L5	NUT (OR MS21042-5)

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